# LM24014H Dot Matrix LCD Unit

#### **FEATURES**

Display Format: 240 × 64

 Overall Dimensions: 180.0 (W) × 65.0 (H) × 10.5 (D) mm

Active Area: 132.6 (W) × 39 (H) mm

• Dot Pitch: 0.48 (W) × 0.48 (H) mm

 Panel Type/Viewing Mode: STN/Transflective

#### **DESCRIPTION**

The SHARP LM24014H Dot Matrix LCD Unit is a  $240 \times 64$  full dot graphic display unit which consists of gray type STN, transflective mode, positive type with an LCD controller and a CG-ROM. NITTO transflector P1 type (R = 66.4% (TYP), T = 30.4% (TYP). Applicable, optional EL backlight LF0B08 (standard model, white long-life type) and LF0B09 (standard model, blue-green long-life type) can be installed.

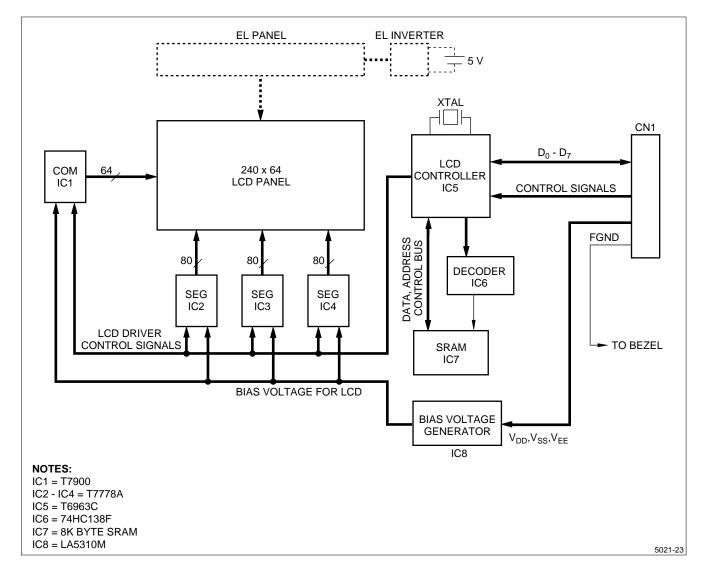


Figure 1. LM24014H Block Diagram

## **MECHANICAL SPECIFICATIONS**

| PARAMETER          | SPECIFICATIONS                  | UNIT | NOTE |
|--------------------|---------------------------------|------|------|
| Outline Dimensions | 180 (W) × 65 (H) × 10.5 MAX (D) | mm   | 1    |
| Active Area        | 132.6 (W) × 39 (H)              | mm   | _    |
| Display Format     | 240 (W) × 64 (H) Full Dot       | 1    | _    |
| Dot Size           | 0.48 (W) × 0.48 (H)             | mm   | _    |
| Dot Spacing        | 0.05                            | mm   | _    |
| Dot Color          | Dark Blue                       | 1    | 2    |
| Background Color   | Light Gray (Backlight Off)      | -    | 2    |
| Weight             | Approximately 120               | g    | -    |

#### NOTES:

- 1. Excludes oscillator. See Outline Dimensions diagram.
- 2. Due to the characteristics of the LC material, the colors vary with environmental temperature.

# ABSOLUTE MAXIMUM RATINGS ( $t_A = 25^{\circ}C$ )

| SYMBOL                            | PARAMETER                  | MIN. | MAX.     | UNIT |
|-----------------------------------|----------------------------|------|----------|------|
| V <sub>DD</sub> – V <sub>SS</sub> | Supply Voltage (Logic)     | 0    | 6.0      | V    |
| V <sub>DD</sub> – V <sub>EE</sub> | Supply Voltage (LCD Drive) | 0    | 18.0     | V    |
| V <sub>IN</sub>                   | Input Voltage              | 0    | $V_{DD}$ | V    |

## **ENVIRONMENTAL CONDITIONS**

| ITEM                | Ts    | Tstg  |      | Tstg Topr |                      | CONDITION | NOTE                    |   |
|---------------------|-------|-------|------|-----------|----------------------|-----------|-------------------------|---|
|                     | MIN.  | MAX.  | MIN. | MAX.      | CONDITION            |           |                         |   |
| Ambient Temperature | –25°C | +60°C | 0°C  | +45°C     | _                    | 1         |                         |   |
| Humidity            | _     | -     |      | _         | No condensation      | 2         |                         |   |
| Vibration           | -     | -     | _    |           | 3 Directions (X/Y/Z) | 3         |                         |   |
| Shock               | _     | _     | _    |           | _                    |           | 6 Directions (±X/±Y/±Z) | 4 |

#### NOTES:

- 1. Do not subject the LCD unit to temperatures out of this specification.
- 2.  $t_A \le 40^{\circ}$ C, 95% RH maximum.
  - $t_{A}$  > 40°C, Absolute humidity shall be less than  $t_{A}$  = 40°C/95% RH.
- 3. These test conditions are in accordance with the following table (two hours for each direction of X/Y/Z (six hours total)):

| Frequency       | 10 Hz to 55 Hz                   |
|-----------------|----------------------------------|
| Vibration Width | 1.5 mm                           |
| Interval        | 10 Hz to 55 Hz to 10 Hz (1 min). |

4. Acceleration: 100 G Pulse width: 6 ms

Three times for each direction of  $\pm X/\pm Y/\pm Z$ .

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## ELECTRICAL CHARACTERISTICS ( $t_A = 25$ °C, $V_{DD} = 5.0 \text{ V} \pm 5\%$ )

| SYMBOL                            | PARAMETER                  | CONDITION                          | MIN.                 | TYP. | MAX.     | UNIT | NOTE |
|-----------------------------------|----------------------------|------------------------------------|----------------------|------|----------|------|------|
| V <sub>DD</sub> - V <sub>SS</sub> | Supply Voltage (Logic)     | _                                  | 4.75                 | 5.0  | 5.25     | V    | _    |
| V <sub>EE</sub> - V <sub>SS</sub> | Supply Voltage (LCD Drive) | $V_{DD} = 5 V$                     | -12.0                | ı    | -6.0     | V    | 1    |
| V <sub>IN</sub>                   | Input Signal Voltage       | 'H' Level                          | VDD -2.2             | 1    | $V_{DD}$ | V    | _    |
| V IN                              | input Signal Voltage       | 'L' Level                          | 0                    | 1    | 0.8      | V    | _    |
| Vouт                              | Output Signal Voltage      | 'H' Level                          | V <sub>DD</sub> -0.3 | 1    | $V_{DD}$ | V    | -    |
| V 001                             | Output Signal Voltage      | 'L' Level                          | 0                    | 1    | +0.3     | V    | _    |
| I <sub>DD</sub>                   | Supply Current (Logic)     | \/ F\/                             | -                    | 12   | 15       | mA   | _    |
| I <sub>EE</sub>                   | Supply Current (LCD Drive) | $V_{DD} = 5 V$<br>$V_{EE} = -10 V$ | _                    | 1.5  | 2.0      | mA   | -    |
| P <sub>D</sub>                    | Power Consumption          |                                    | _                    | 75   | 95       | mW   | _    |

#### NOTE:

#### CONTRAST ADJUSTMENT OF LCD DISPLAY ELEMENT

Use the external adjustable resistor (VR) to adjust LCD display contrast for the change in viewing angle or power supply voltage.

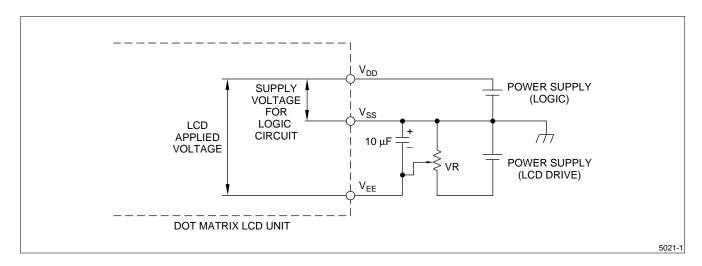


Figure 2. Connecting the Adjustable Resistor

The maximum contrast of viewing angle θ can be set by adjusting V<sub>EE</sub> – V<sub>SS</sub>. Refer to Figure 21 for the definition of θ.
 The typical value of LCD supply voltage (±0.5 V in each unit) normally means the optimum rating when viewing angle θ is set at 15°.

## **INTERFACE SIGNALS**

| PIN<br>NUMBER <sup>1</sup> | SYMBOL         | PARAMETER                         | Vo    | NOTE |
|----------------------------|----------------|-----------------------------------|-------|------|
| 1                          | FGND           | Frame Ground (Connected to Bezel) | _     | _    |
| 2                          | Vss            | Ground Potential (Logic)          | _     | _    |
| 3                          | $V_{DD}$       | Power Supply to Logic and LCD (+) | _     | _    |
| 4                          | $V_{EE}$       | Power Supply to LCD (-)           | _     | _    |
| 5                          | WR             | Data Write                        | Input | _    |
| 6                          | RD             | Data Read                         | Input | _    |
| 7                          | CE             | Chip Enable                       | Input | _    |
| 8                          | C/D            | Code/Data                         | Input | _    |
| 9                          | NC             | No Connection                     | _     | _    |
| 10                         | RESET          | Controller Reset                  | Input | _    |
| 11                         | $D_0$          | Data Bus (LSB)                    | I/O   | _    |
| 12                         | D <sub>1</sub> |                                   |       | _    |
| 13                         | D <sub>2</sub> |                                   |       | _    |
| 14                         | $D_3$          | Data Bus                          | I/O   | _    |
| 15                         | D <sub>4</sub> |                                   |       | _    |
| 16                         | D <sub>5</sub> |                                   |       | _    |
| 17                         | D <sub>6</sub> |                                   |       | _    |
| 18                         | D <sub>7</sub> | Data Bus (MSB)                    | I/O   | _    |
| 19                         | FS             | Font Select                       | Input | 2    |
| 20                         | NC             | No Connection                     | _     | _    |

#### NOTES:

1. Pin number and its location are shown in the Outline Dimensions diagram.

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<sup>2.</sup> In case of FS = 'H':  $6 \times 8$  Character font In case of FS = 'L':  $8 \times 8$  Character font

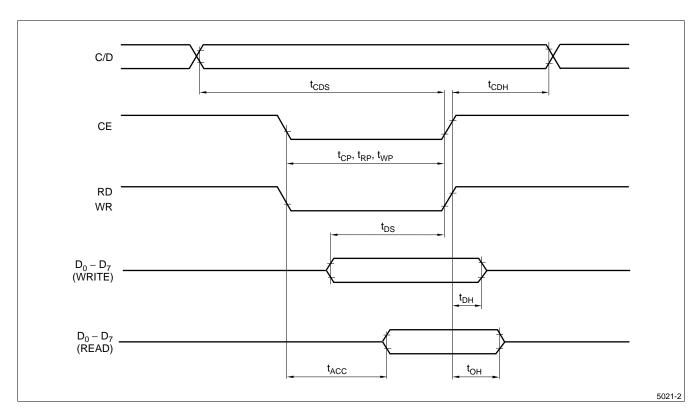


Figure 3. Interface Timing Chart

## **INTERFACE TIMING RATINGS**

| SYMBOL                   | PARAMETER              | MIN. | MAX. | UNIT |
|--------------------------|------------------------|------|------|------|
| t <sub>CDS</sub>         | C/D Setup Time         | 100  | _    | ns   |
| tcdH                     | C/D Hold Time          | 10   | _    | ns   |
| $t_{CP}, t_{RP}, t_{WP}$ | CE, RD, WR Clock Width | 80   | _    | ns   |
| t <sub>DS</sub>          | Data Setup Time        | 80   | _    | ns   |
| t <sub>DH</sub>          | Data Hold Time         | 40   | _    | ns   |
| t <sub>ACC</sub>         | Access Time            | _    | 150  | ns   |
| toh                      | Data Output Hold Time  | 10   | 50   | ns   |

## **COMMAND EXPLANATION**

| HIGH-ORDER          |                  |      |      |      |      |          |          |      |           |   |      |              |             |
|---------------------|------------------|------|------|------|------|----------|----------|------|-----------|---|------|--------------|-------------|
| LOW-<br>ORDER 4 BIT | 0000             | 0010 | 0011 | 0100 | 0101 | 0110     | 0111     | 1010 | 1011      | 1100                                    | 1101 | 1110         | 1111        |
| xxxx0000            | CG<br>RAM<br>(1) |      |      |      |      | ••       |          |      |           |   | •••  |              | *           |
| xxxx0001            | (2)              |      | •    |      |      |          |          |      |           |   |      |              | *           |
| xxxx0010            | (3)              | 11   | •";  |      |      |          | <b>!</b> | ===  |           | • | ,×.* | *            |             |
| xxxx0011            | (4)              |      |      |      |      | <b>:</b> |          |      |           |   |      | <b>:::</b> . |             |
| xxxx0100            | (5)              |      |      |      |      |          |          | •••  |           |   | -    | *            | :::         |
| xxx0101             | (6)              | ***  |      |      |      |          | <b>I</b> | ==   |           |   |      |              |             |
| xxx0110             | (7)              |      |      |      | 1    |          | 1        |      |           |   |      | *            | :<br>:<br>: |
| xxxx0111            | (8)              | :    |      |      |      |          |          |      |           |   |      | *            | :::         |
| xxxx1000            | (1)              | ŧ.   |      |      | ×    | 1        | :::      |      | -:-:      |   | i,i  |              | :::<br>:::  |
| xxxx1001            | (2)              | .:   |      |      |      |          |          |      |           |   | 11.  | 1            | *           |
| xxxx1010            | (3)              | :#:: | ##   |      |      | :        |          |      |           | 1 1                                     | 1    | *            |             |
| xxxx1011            | (4)              |      | ::   |      |      |          | 4        |      |           |   |      | **           |             |
| xxxx1100            | (5)              | :    | •    |      |      |          |          |      | !         |   |      | #-           |             |
| xxxx1101            | (6)              |      |      |      |      | <b>!</b> |          |      |           | •••                                     | :    |              |             |
| xxxx1110            | (7)              | ==   |      |      |      |          |          |      |           |   | •.*• |              |             |
| xxxx1111            | (8)              |      | *:   |      |      | ====     |          | •::: | <b>*!</b> | •••                                     | ===  |              | *           |

#### NOTES:

- 1. CG RAM is character generator RAM in which user-definable character patterns are stored.
- 2. X mark: prohibition of input.

Figure 4. Character Generator Pattern

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## **EXAMPLES OF RAM ADDRESS SET (In Case FS = 'H')**

# Example of Relation Between Text Mode and RAM Address

**Text Home Position:** 0000H 40 Characters **Text Area:** 0028H 8 Lines

| 0000H | 0001H | • • • | 0026H | 0027H |
|-------|-------|-------|-------|-------|
| 0028H | 0029H | • • • | 004EH | 004FH |
| 0050H | 0051H | • • • | 0076H | 0077H |
| •     | •     | •     | •     | •     |
| •     | •     | •     | •     | •     |
| •     | •     | •     | •     | •     |
| 0118H | 0119H | •••   | 013EH | 013FH |

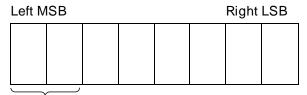
In Text mode, display pattern is memorized by  $6\times 8$  character font. The character in Status Data table is displayed for data code.

# Example of Relation Between Graphic Mode and RAM Address

Graphic Home Position: 1000H

**Graphic Area:** 0028H  $240 \times 64$  Dots

| 1000H | 1001H | • • • | 1026H | 1027H |
|-------|-------|-------|-------|-------|
| 1028H | 1029H | • • • | 104EH | 104FH |
| 1050H | 1051H | • • • | 1076H | 1077H |
| •     | •     | •     | •     | •     |
| •     | •     | •     | •     | •     |
| •     | •     | •     | •     | •     |
| 19DBH | 19DCH | • • • | 19FEH | 19FFH |



Don't Care

In Graphic mode, display pattern is memorized by a pattern of  $6 \times 1$  dots. The screen of this unit is divided into 40 bytes (horizontal)  $\times$  64 bytes (vertical). 1 byte is translated to binary code. '1' is 'ON,' and '0' is 'OFF.' The upper 2 bits cannot be displayed.

#### NOTES

- Display memory size is 8 Kbytes. RAM address is from 0000H to 1FFFH.
- 2. In Text mode, display format is 40 character eight lines, and character font is  $6\times 8$  dot in case of FS = 'H.'
- It is possible to classify freely to ranges of Text/Graphic in internal display RAM.
- In case of setting Text/Graphic area bigger than real screen, it is possible to transfer the position of the display window by transferring the home position (Window function).
- 5. It is possible to overlay the Text screen and the Graphic screen.

# **INSTRUCTIONS**

# **Instruction Table**

| SYMBOL  | FUNCTION              |   |    |    |                 |                | CODE           |    |            |                |                |                |
|---------|-----------------------|---|----|----|-----------------|----------------|----------------|----|------------|----------------|----------------|----------------|
| OTHIBOL | - Tononon             |   | RD | WR | D <sub>7</sub>  | D <sub>6</sub> | D <sub>5</sub> | D4 | <b>D</b> 3 | D <sub>2</sub> | D <sub>1</sub> | D <sub>0</sub> |
| WTRM    | Write Memory          | 1 | 1  | 0  | 0               | 1              | 0              | 0  | 0          | 0              | ← N            | l1 →           |
| WTRG    | Write Resistor        | 1 | 1  | 0  | 0               | 0              | 1              | 0  | 0          | AR             | OR             | СР             |
| DSPM    | Display Mode Set      | 1 | 1  | 0  | 1               | 0              | 0              | 1  | GD         | TD             | CD             | СВ             |
| CSRP    | Cursor Pattern Select | 1 | 1  | 0  | 1               | 0              | 1              | 0  | 0          | +              | - N2 -         | <b>→</b>       |
| DR/W    | Data Read/Write       | 1 | 1  | 0  | 1               | 1              | 0              | 0  | 0          | ← N3 →         |                |                |
| AS/R    | Auto Mode             | 1 | 1  | 0  | 1               | 0              | 1              | 1  | 0          | 0              | ← N            | 14 →           |
| MDST    | Mode Set              | 1 | 1  | 0  | 1               | 0              | 0              | 0  | CG         | <b>←</b>       | - N5 -         | <b>→</b>       |
| PEEK    | Screen Peeking        | 1 | 1  | 0  | 1               | 1              | 1              | 0  | 0          | 0              | 0              | 0              |
| COPY    | Screen Copy           | 1 | 1  | 0  | 1               | 1              | 1              | 0  | 1          | 0              | 0              | 0              |
| BS/R    | Bit Set/Reset         | 1 | 1  | 0  | 1               | 1              | 1              | 1  | S/R        | <b>←</b>       | - BIT          | $\rightarrow$  |
| _       | Status Read           | 1 | 0  | 1  | ← STATUS DATA → |                |                |    |            |                |                |                |
| _       | Data (Write)          | 0 | 1  | 0  | ← WRITE DATA →  |                |                |    |            |                |                |                |
|         | Data (Read)           | 0 | 0  | 1  | ← READ DATA →   |                |                |    |            |                |                |                |

# **Functions**

| SYMBOL           | DESCRITION   |
|------------------|--|
| MDST             | AND/OR/EX-OR functions of screen data between Text and Graphic |
| DR/W, PEEK, COPY | Read and Copy the data of display screen                       |
| WTRM             | Software programmable of Text/Graphic ranges in display memory |
| DSPM             | Cursor ON/OFF/Blink  |
| CSRP             | Cursor pattern selectable                                      |
| MDST             | Character ON/OFF/Inverse/Blink                                 |
| BS/R             | Bit set and bit reset of display memory                        |
| WRTG, MDST       | Programmable CG-RAM  |

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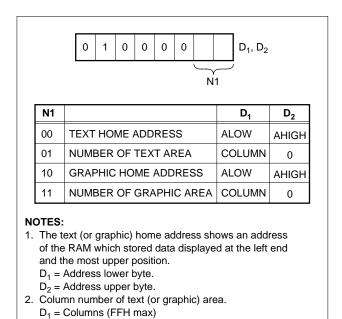
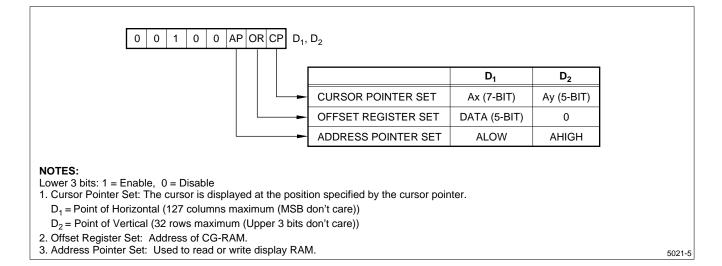


Figure 5. Internal RAM Write (WTRM)

 $D_2 = 00H$ 



5021-4

Figure 6. Internal Register Write (WTRG)

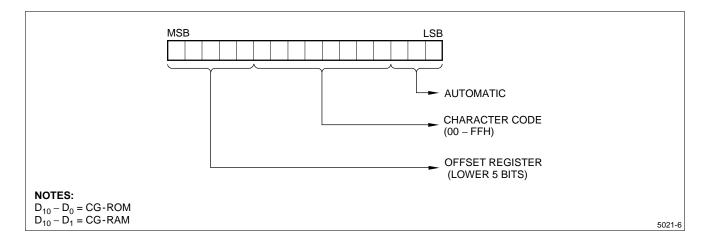


Figure 7. Offset Register Set Address of CG-RAM

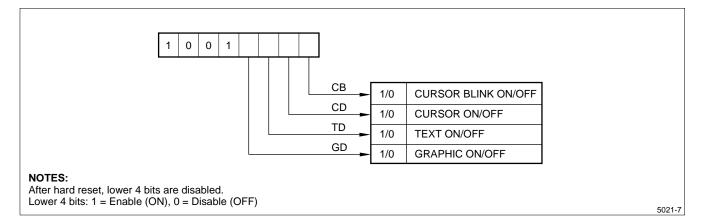
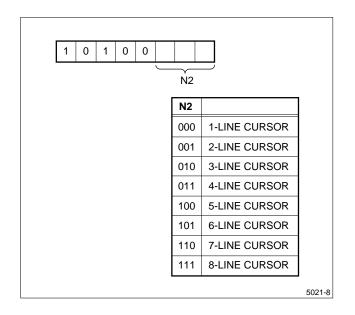


Figure 8. Display Mode Set (DSPM)

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#### **Cursor Pattern Select**

| 8 |
|---|
| 7 |
| 6 |
| 5 |
| 4 |
| 3 |
| 2 |
| 1 |

Figure 9. Cursor Pattern Select (CSRP)

## Data Read/Write (DR/W)

Write this command after address pointer set. Write this command after set data in case of 'Data Write.'

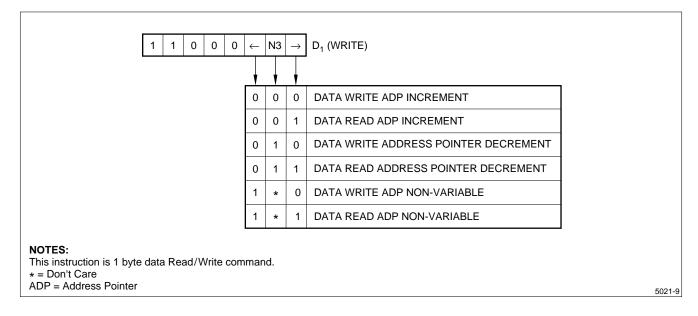


Figure 10. Data Read/Write (DR/W)

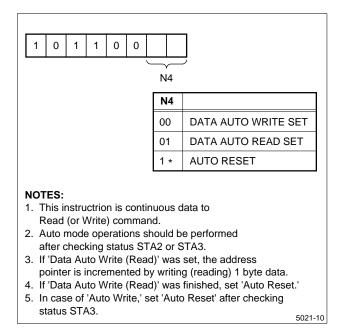


Figure 11. Auto Mode (AS/R)

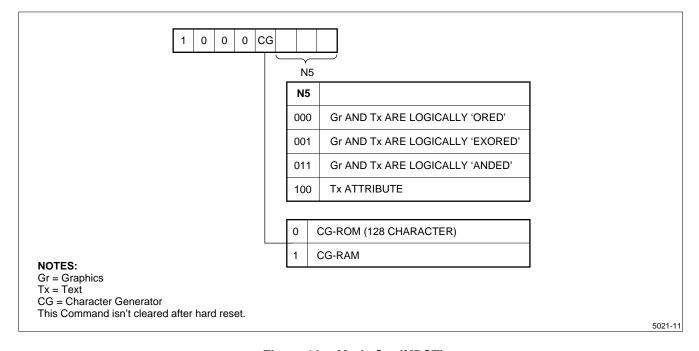


Figure 12. Mode Set (MDST)

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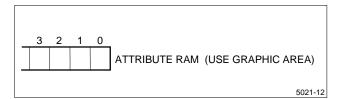


Figure 13. Attribute RAM

|   | 0 | 0 | 0 | Normal          |  |  |
|---|---|---|---|-----------------|--|--|
| 0 | 1 | 0 | 1 | Inverse         |  |  |
|   | 0 | 1 | 1 | Display Disable |  |  |
| 1 | 0 | 1 | 1 | Blinking        |  |  |

#### NOTES:

- 1. If CG-ROM mode was set, character code '80-FFH' is selected automatically.
- 2. Only text attribute.
- 3. Use graphic area for attributes.
- 4. If 'Attribute' was used, Graphic is OFF.
- 5. Method of programming:

| Graphic              | '10010***,' Write     |
|----------------------|-----------------------|
| Write Attribute Area |                       |
| Write Home Address   |                       |
| Mode Set             | '1000 (1/0)**,' Write |
| Graphic ON           | '10011***,' Write     |

## Screen Peeking (PEEK)

| 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
|---|---|---|---|---|---|---|---|
|---|---|---|---|---|---|---|---|

This instruction is used to read displayed data. It is possible to read logical combination data. If the address wasn't in the Graphic RAM area, this instruction is ignored and a status flag (STA6) is set.

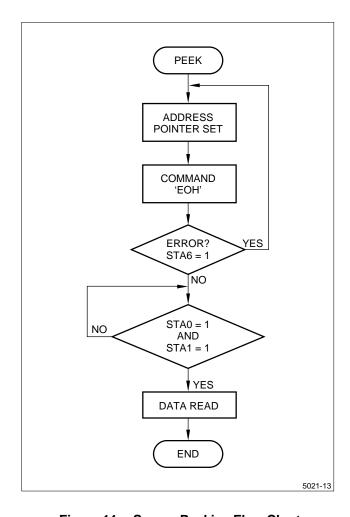
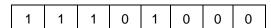


Figure 14. Screen Peeking Flow Chart

## **Screen Copy (COPY)**



If the address pointer accorded with graphic pointer, LCDC writes the displayed data of one line after according position in Graphic RAM area. If the address was not in the Graphic RAM area, this instruction is ignored and a status flag (STA6) is set.

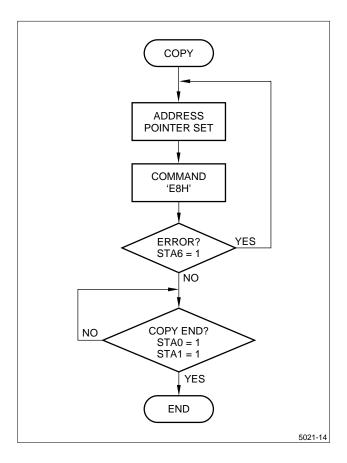


Figure 15. Screen Copy Flow Chart

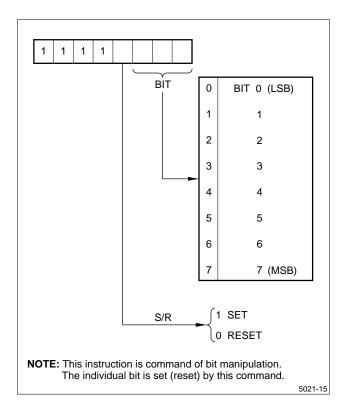


Figure 16. Bit Set/Reset Register (BS/R)

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#### **METHOD OF INITIALIZATION**

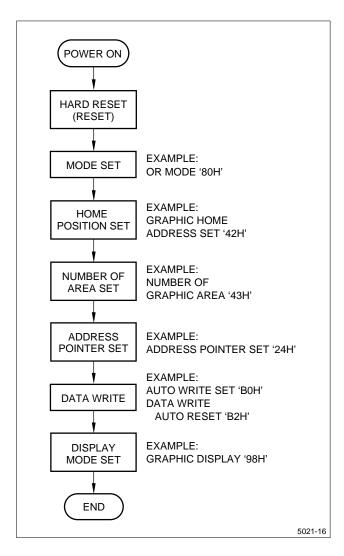


Figure 17. Initialization Flow Chart

#### PROGRAMMING FLOW CHARTS

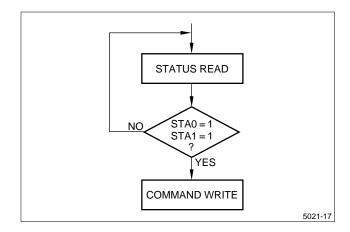


Figure 18. Command Write Flow Chart

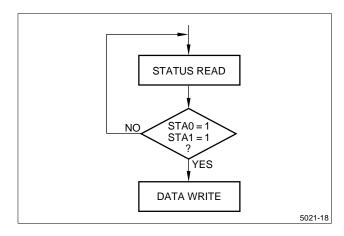


Figure 19. Data Write Flow Chart

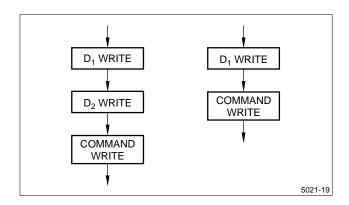


Figure 20. 'Command Write' and 'Data Write' Relationship

## **STATUS DATA**

| STATUS | DESCRIPTION     | CON         | NOTE         |   |
|--------|-----------------|-------------|--------------|---|
| STA0   | Instruction     | 1: Ready    | 0: Busy      | _ |
| STA1   | Data Read/Write | 1: Ready    | 0: Busy      | _ |
| STA2   | Auto Read       | 1: Ready    | 0: Busy      | 1 |
| STA3   | Auto Write      | 1: Ready    | 0: Busy      | 1 |
| STA4   | Don't Care      | _           | _            | _ |
| STA5   | Reset           | 1: Disable  | 0: Enable    | 2 |
| STA6   | Error Flag      | 1: Error    | 0: Right     | 3 |
| STA7   | Blink Status    | 1: Disp. ON | 0: Disp. OFF | _ |

| MSB  |      |      |      |      |      |      | LSB  |
|------|------|------|------|------|------|------|------|
| STA7 | STA6 | STA5 | STA4 | STA3 | STA2 | STA1 | STA0 |

#### NOTES:

- 1. Only under 'Auto Mode.'
- 2. This unit cannot enable 1-2 ms since power ON because clock is unstable.
- 3. If the address was set out of Graphic RAM area, this flag is set. After writing next command, this flag is reset. (See Figures 14 and 15.)

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## OPTICAL CHARACTERISTICS, BACKLIGHT OFF, REFLECTIVE MODE ( $t_A = 25$ °C, $V_{DD} = 5.0 \text{ V}$ )

| SYMBOL                  | PARAMETER             | CONDITION                                    |          | MIN. | TYP. | MAX. | UNIT    | NOTE |
|-------------------------|-----------------------|--|----------|------|------|------|---------|------|
| $\theta_2$ - $\theta_1$ |                       |  | C0 ≥ 2.0 | 60   | _    | _    |         |      |
| θ1                      |                       | $ \phi = 0^{\circ} $ $ \theta_1 < \theta_2 $ | C0 = 2.0 | _    | _    | -30  |         |      |
| θ <sub>2</sub>          | Viewing Angle Range   | - 1 - 2                                      | C0 = 2.0 | 25   | _    | 1    | degrees | 1    |
| $\theta_2$ - $\theta_1$ |                       | φ = 45°<br>315°                              | C0 ≥ 2.0 | 60   | ı    | ı    |         |      |
| $\theta_1$              |                       |  | 315°     | _    | 1    | -30  |         |      |
| $\theta_2$              |                       | $\theta_1 < \theta_2$                        | 00 = 2.0 | 25   | _    | -    |         |      |
| C <sub>0</sub>          | Contrast Ratio        | θ = 0°                                       |          | 5    | 7    | -    | _       | 2    |
| t <sub>R</sub>          | Response Time – Rise  | θ = 0°                                       |          | -    | 150  | 250  | ms      | 3    |
| t <sub>D</sub>          | Response Time – Decay | $\theta = 0^{\circ}$                         |          | _    | 300  | 450  | ms      | ٥    |

#### NOTES:

- 1. The viewing angle range is defined as shown in Figure 21.  $\theta_1$  (<0°)  $\theta$  = 0°
- 2. Contrast ratio is defined as follows:

  Contrast ratio is calculated by using the following formula when the waveform voltage (Figure 23) is applied in the optical characteristics test method (Figure 22).

Contrast Ratio= Photodetector output voltage with non-select waveform being applied Photodetector output voltage with select waveform being applied

- 3. The Response characteristics of photodetector output are measured as shown in Figure 22, assuming that input signals are applied to select and deselect the dots to be measured, in the optical characteristics test method shown in Figure 23.
- 4. The Optical Characteristics table shows optical characteristics detected when the LCD applied voltage waveforms are in the highest frequency (the most critical condition of the LCD characteristics).

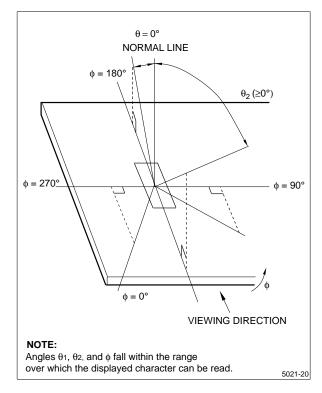


Figure 21. Definition of Viewing Angle

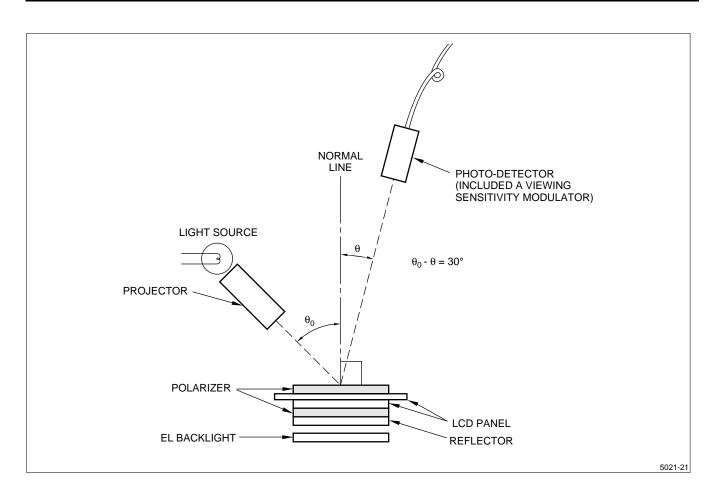


Figure 22. Optical Characteristics Test Method

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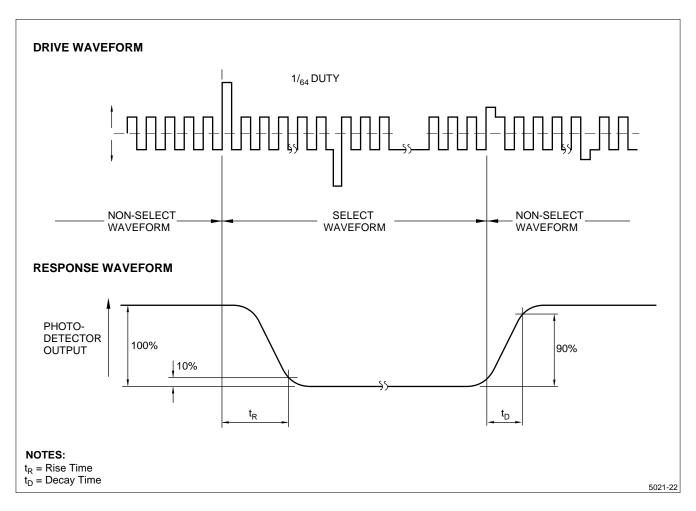


Figure 23. Definition of Response Time

#### **PRECAUTIONS**

- This unit's viewing angle is illustrated in Figure 24 and as follows:
  - $\theta_1$  < viewing range <  $\theta_2$ ( $\theta_1$  <  $0^{\circ}$ ,  $\theta_2 \ge 0^{\circ}$ )

(For the specific values of  $\theta_1$  and  $\theta_2$ , refer to Optical Characteristics table.) Consider the optimum viewing conditions according to the purpose when installing the unit.

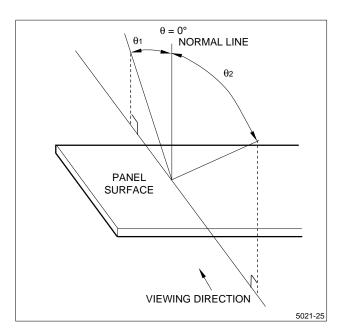


Figure 24. Dot Matrix LCD Viewing Angle

- This unit is installed using mounting tabs at the four corners of PCB or bezel. During installation, avoid undue stress on the unit such as twisting or bending. A transparent acrylic resin board or other type of protective panel should be attached to the front of the unit to protect the polarizer, LCD cells, etc.
- Since the front polarizer is easily damaged, use care to not scratch the face.
- If the surface of the LCD cells need cleaning, wipe it with a soft cloth.
- Wipe liquid off immediately since it can cause color changes and staining.
- The LCD is made of glass plates. Use care when handling it to avoid breakage.
- This unit contains CMOS LSIs which are sensitive to electrostatic charges. The following measures should be taken to protect the unit from electrostatic discharge:
  - Ground the metallic case of the main system (contact of the unit and main system).
  - Insulate the unit and main system by attaching insulating washers made of bakelite or nylon.
- Do not expose the unit to direct sunlight, strong ultraviolet light, etc., for prolonged periods.
- Store the unit at normal room temperature to prevent the LC from converting to liquid (due to excessive temperature changes).
- · Do not disassemble the unit.

## Power ON/OFF Sequence

Refer to Figure 25.

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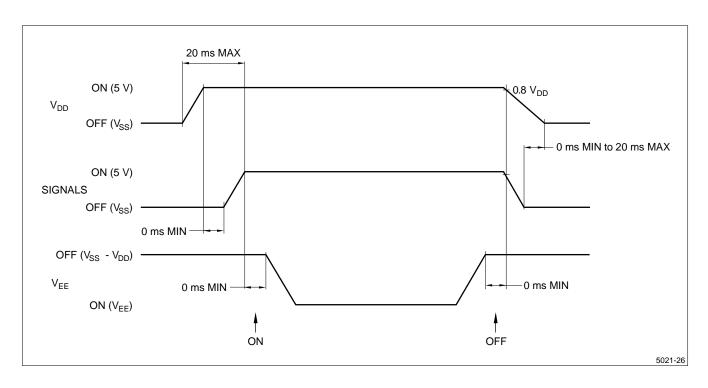
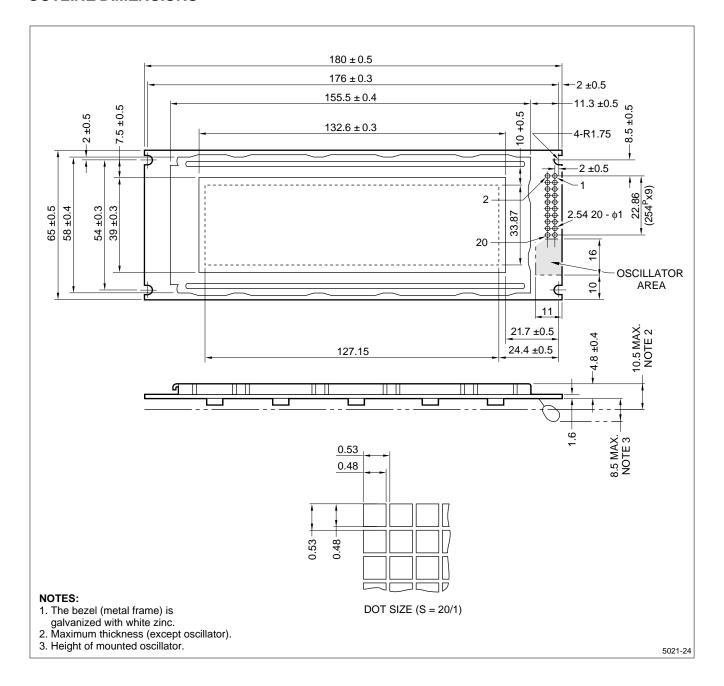


Figure 25. Power ON/OFF Sequence

## **OUTLINE DIMENSIONS**



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